

Mitchell's Mausers

Owner's Manual

for the
Care and Use
of the

Mitchell Sabre Semi-auto Shotgun



22" barrel with external choke



22" barrel with built-in scope mount

This instruction manual should always accompany the shotgun and be transferred with it in the event of change of ownership. Become thoroughly knowledgeable with the instructions contained herein and carefully review the entire booklet each time you intend to use your shotgun.

Feature Diagram of the Sabre Shotgun



Integral Scope Mount System.
No Separate Mount Required.



Mitchell Sabre Semi-Automatic Shotgun.

Fast operating, chrome lined, bleed-air system guaranteeing a long service life. Many barrel options are available enabling participation in all shotgun sports.

Mitchell Full Product Support 1-800-274-4124

Congratulations...

on your purchase of a Mitchell 'Sabre Model' Autoloading shotgun! It is quite possibly the most versatile, and the newest, of all autoloading shotguns in the world.



The Sabre model is available in two styles with many options. Model number 2115 has a reinforced fiberglass polymer stock and forend. Model number 2114 has a high grade Turkish Walnut stock and forend. Otherwise the models are functionally the same. Optional accessories will solidly fit either model. With the purchase of any Sabre you can get any of several extra barrels and have a multi-purpose Sabre by simply and easily changing barrels. They all have 3" chambers and are easily interchangeable. With just one gun and extra barrels you have home defense, deer hunting, small game hunting, skeet shooting and even sporting clays! All in one gun!!! The Sabre is fast enough to compete in any sport.

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Introduction

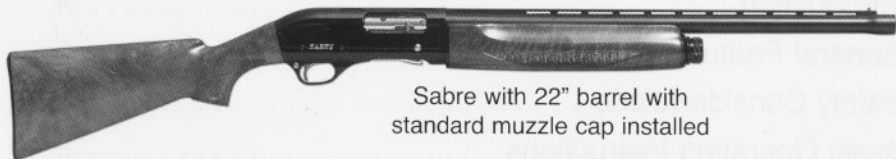
As a responsible firearms owner, you must read this OWNER'S MANUAL thoroughly and become completely comfortable with it before you handle your new Sabre shotgun.

Then examine your new Sabre carefully after you've read this manual and make sure you understand all of the operational controls associated with it. Remember, **this is not a toy**. This is a very high quality, extremely fast-acting 12-gauge shotgun and it can injure or it can kill if it is mishandled.

Your Sabre is as well-made as 21st century computer technology allows, and it will give you a lifetime of reliable service, security and pride of ownership.

You, its owner, must use it intelligently, keep it clean and call us with any questions. With a modicum of care, your Sabre will last a lifetime!

The purpose of this Owner's Manual is to make you thoroughly knowledgeable about your new Mitchell Sabre and to assure your proficiency in handling it. Be certain to read and fully understand everything in the Owner's Manual before handling or shooting your Sabre. If you have any questions of any kind (there are no dumb questions), we want you to call us before proceeding.



Sabre with 22" barrel with
standard muzzle cap installed

The Mitchell Sabre is a 12 gauge, bleed-air operated, shoulder fired, vent-rib, semi-automatic shotgun produced with 21st century computer technology and materials. The Mitchell Sabre has the size, heft, appearance and performance of far more expensive shotguns.

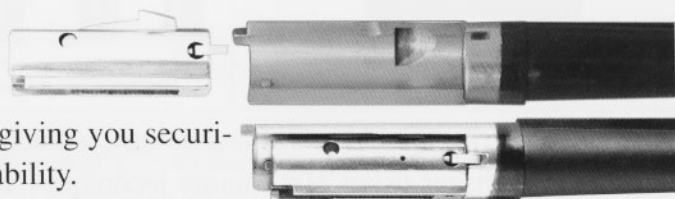
General Features

Your new Sabre has a self-cleaning bleed-air operating system that is chrome lined and has a floating bleed-air regulator. The magazine tube and associated parts are chrome lined. Chrome lining provides rust-free reliability, strength and smoother operating performance. The bleed-air system in your Sabre is simply a slick, smooth operating system that helps keep you up 'on target'...reliably!

The operating system uses a neoprene 'O' ring as shown in the picture. The 'O' ring must be in place whenever you choose to use low-powered target shotshells.



Your Sabre uses the newest steel barrel-extension



bolt-lock system, giving you security, safety and reliability.

Your Sabre has many options available to you. The Sabre has a very special barrel system! In its standard form, it comes to you with a 22" vent rib barrel that is fully chrome-lined and threaded for an external choke system. As standard, it has a threaded cap to protect the external barrel threads that accommodate the external choke system. Extra, extended, chokes are available in full-choke, extra-full-choke and police-choke. The police choke extension is intended only for police work.

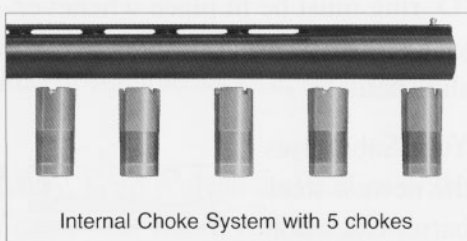
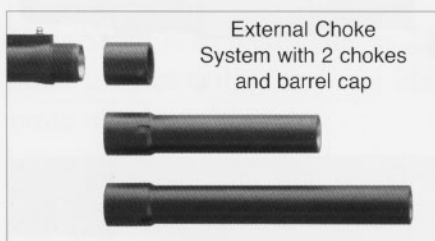
Extra barrels for your Sabre are readily available in short and long barrel lengths. They vary from 18½" with cylinder bore (standard for home protection) to 28" with internal choke system for hunting and clay target shooting. Barrels that are 22" all have an external choke system and ventilated rib, except for barrels with rifle sights.

Mitchell

Each Sabre comes with Mitchell's Combination Choke Wrench for easy choke tube removal and installation for both internal and external choke barrels.



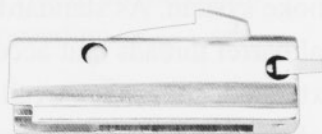
All Sabre barrels are chrome lined and all have ventilated ribs except for the rifled-sight barrel and the 18½" home defense barrel. The rifled sight barrel has a fully adjustable rear sight and a ramped front sight with a bright bead especially designed for shooting rifled slugs or double "0" buck shot.



All ventilated ribs are old-world technology, welded in place and installed by artisans using 21st century techniques, but in the style of very expensive shotguns.



The bolt in your Sabre is highly polished and is in keeping with the matching color trigger and dual action bars.



The trigger is crisp and clean-breaking and the safety button is positive, large and secure.

There is a great deal of chrome lining in your Sabre. This assures you of long life and security in the operating system of the Sabre no matter how much you may use it.

All of this comes to you in a Mitchell Sabre model shotgun that is arguably the best looking semi-auto shotgun in the world.



Basic Normal Safety Considerations.

You know the obvious...however we repeat them here.

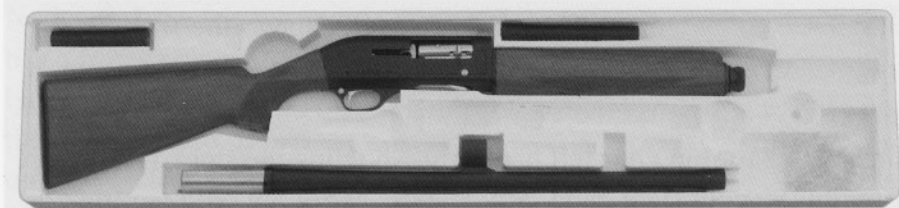
1. Your 12-gauge Sabre shotgun is awesome! You must control it at all times. **You are responsible for it...completely.**
2. Keep the Sabre empty, both the chamber and the magazine tube except when in actual use. Never load it at home!
3. Keep the muzzle pointed safely at all times, even if you know it to be empty.
4. Never point the Sabre at anything that you are not willing to destroy!
5. Store the Sabre safely, empty and beyond the reach of children, especially nosy, young boys and girls!!!
6. If you are tired, distracted, boozy, on drugs (prescription or otherwise), forget the Sabre, forget shooting. The Sabre can wait until you are fully alert.

The Not-So-Obvious Safety Considerations.

1. Be absolutely certain you have ammunition correctly matched to the gun. The gauge markings on the barrel and the gauge markings on the cartridge case head must be identical. If they are not, or you are unsure, STOP, check and if you can't be sure, DON'T USE IT. Use only ammunition of which you are certain. If you are still unsure, call us!
2. Use only ammunition that is factory new, clean and bright; correct gauge only.
3. Never use re-loads. Use of re-loaded ammunition is risky, possibly dangerous and voids any service obligation that we provide because there is no formal quality control of the reloaded shell.
4. Be absolutely certain of your shot-load flight. Shotshells are, by their nature, very powerful and particularly so, the 12 gauge. Therefore, before you shoot, you must know where your shot-load will go. Whether you hit your target or miss, it doesn't matter. You still must know where it could go.
5. Before loading your Sabre, be certain the barrel is clean and unobstructed. If it is obstructed in any way, even with excessive grease or oil, clean it out. Don't think you can shoot it out, because you can't; what you will do is ruin a perfectly good barrel and that's expensive (and dangerous, to you and others around you).
6. Shoot only when you are bright, alert and fit. If you are tired, sleepy, boozy or distracted, you will not perform up to the standards of your Sabre; forget shooting and come back another day.
7. Be sure you wear your shooting glasses and hearing guards, of course; but also instruct others around you to do the same. In fact; insist they do, or don't shoot.
8. Don't be in a hurry. Your Sabre will last a lifetime no matter how much you use it.
9. Remember, shooting is a sporting endeavor, so have fun.

Basic Initial Operating Instructions

Your Sabre shotgun is shipped from the factory after all required proofing, function and appearance testing is complete. It comes to you in styrofoam packaging for security in transit to you and with the barrel disassembled from the frame. It is not ready for assembly until after you have made yourself thoroughly familiar with this manual.



Remove each segment of the Sabre from its styrofoam bed and clean each part, ensuring that you remove any loose particles of the cushioning styrofoam from any part of the Sabre.

Look through the barrel and you will see it to be perfectly smooth, bright and clean. Run a clean, lightly oiled patch through the barrel, ensuring that there is nothing in the barrel but a bright shiny bore! Keep it that way and it will last a lifetime. You'll see two small bleed-air cuts in the middle of the barrel. They must be there and must be clear of any obstruction.

Inside the barrel external lug you can see a chrome-lined regulating assembly. Remove it by simply lifting it out, (make sure it is clean) so that you can easily see the bleed-air cuts in the barrel from the underside. Now you can ensure that they are not obstructed. Be very careful of the neoprene 'O' Ring located in front of the removable regulator assembly. This ring must be in place only when shooting light target loads. It should be removed when shooting heavier hunting loads or any 3" magnum shotshells.

Next, examine the receiver and magazine tube assembly.

Remove the magazine tube cap by unscrewing the cap counterclockwise.

Then pull the forend (wood or polymer, depending on the model) fully forward and off the magazine tube assembly. This will fully expose the magazine tube and the operating system. Make sure it is clean and free of any loose packing materials. Lightly oil the entire assembly. Even though it is chrome-lined, it is steel-moving-on-steel so it needs lubrication!

You can now install the barrel. First ensure that the magazine tube is empty. Do so by looking under the receiver, depress the shell lifter and make sure that you can see the shell follower. It is light green. If you can see it OK, you know it is empty.

Grasp the barrel in your left hand while holding the stock/receiver assembly in your right hand. Straddle the barrel lug onto the front of the magazine tube while at the same time, lead the barrel extension into the front of the receiver in line with the bolt assembly.



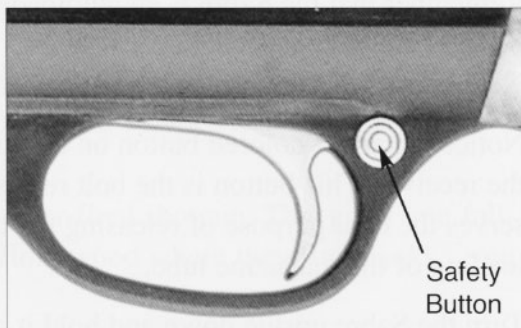
Make sure the barrel is fully seated in the receiver. You can confirm it by assuring that the ventilated rib touches the top of the receiver. There must be no gap between the back of the rib and the front of the receiver.

Holding the barrel in place, slide the forend over the magazine tube assembly and make sure that it is fully seated. There are two guide slots in the forend that neatly and correctly fit into the corresponding slots in the front of the receiver. Then re-install the magazine cap. It will offer some modest resistance near the end of its travel as it seats. Make sure the cap is seated snugly using only hand pressure. Further test the seating by trying to move the forend front to rear. It should not move. If it does, retrace the steps for installing the forend piece and do it until you get it right. It isn't hard to do but you must do it right.

Safety mechanism

The primary safety mechanism is you, the owner. This is your Sabre model and you are responsible for it. We made it the best that modern technology and materials will allow. **We deliver it to you, and, in doing so, we transfer responsibility for it to you, the owner.**

Notice that the trigger guard has a trigger-blocking safety button located at the rear of the trigger guard. It can only move to the left or right and only a small movement is needed to move it in either direction.



When the red band is exposed (on the left side) it means that the safety is 'OFF' and the Sabre is ready to fire. When the red band is completely hidden, it means that the Sabre is on 'SAFE' and the trigger will not function. That's all it means. You must still control the Sabre at all times and control the direction that the muzzle is pointed...**at all times.**

Government Safety Warnings:

WARNING

Discharging firearms in poorly ventilated areas, cleaning firearms, or handling ammunition may result in exposures to lead and other substances known to the State of California to cause birth defects, reproductive harm, and other serious physical injury. Have adequate ventilation at all times. Wash hands thoroughly after exposure.

NOTICE

If you leave a loaded firearm where a child obtains and improperly uses it, you may be fined or sent to prison or both.

Loading and Unloading

Loading:

Your Sabre should only be loaded with the bolt closed.

First, make sure that the chamber is empty as well as the magazine tube.

Remember that the Sabre is an autoloader and quickly reloads...in the blink of an eye!

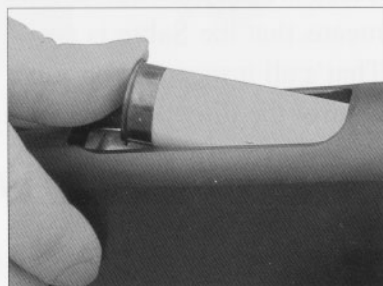
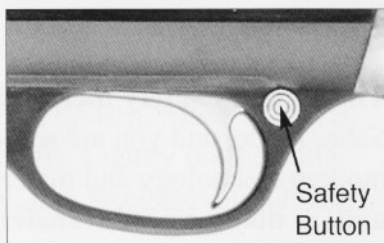
Next, make sure that the Sabre is on 'SAFE'. Then proceed.

Notice the silver colored button on the lower front right hand side of the receiver. This button is the bolt release mechanism controller and serves the dual purpose of releasing the cartridge lifter enabling the loading of the magazine tube.

Turn the Sabre upside down and hold it in your left hand. With your left thumb, depress and hold down the silver button. This releases the cartridge lifter and allows you to load the magazine tube.

The Sabre is chambered for 3" Magnum shotshells. It can accept 2 $\frac{3}{4}$ " shotshells as well as 3" shotshells interchangeably! With your left thumb holding the silver control button depressed, depress the lifter with the shotshell in your right hand and push it in as far as it will go.

It will be caught and held inside the magazine tube. Continue loading until the magazine is full. (Be aware of U.S. magazine capacity restrictions when hunting migratory birds.) Federal law restricts any shotgun to three shells; two in the magazine and one in the chamber. Your friendly game warden can become very unfriendly if you violate the law afield! Your Sabre comes with a magazine tube block but you must install it for hunting migratory birds. It is easy to do. Simply unscrew and remove the threaded forend cap. Then install the plastic rod into the exposed hole in the center of the exposed gas tube assem-



bly. It will go in only one way. Then replace the forend cap. That's all there is to it.

With the magazine loaded (the bolt is still closed), turn the Sabre upright and pull the bolt handle fully rearward as far as it will go. Release the bolt handle and allow it to go forward under its own power. It will do so smartly! Do not try to "lower" it by hand.

You now have a loaded Sabre with the safety 'ON'.

Before shooting at ANYTHING you must know where your shot load will go . . . even if you miss your target, you must know. There is no excuse for not knowing.

Remember, the Sabre is a shoulder-fired shotgun. This gives you full control. Stunt shooting is for Hollywood where they fire blanks...you have a real shotgun.

Fire your Sabre only when properly braced against your shoulder and aligned with your intended target. Clay pigeons are pretty fast but your Sabre is faster. It is an easy swinging, very accurate, high-grade autoloader.

Unloading: *If you change you mind and choose not to shoot.*

Keep (or put) the Sabre on 'SAFE'. Keep it pointed down range.

Fully depress the control button. Cycle the action by pulling the bolt handle fully rearward. This will eject the shell from the chamber. Release the bolt handle. This will take the next shell from the magazine tube and load it into the barrel chamber. Cycle the action as many times as it takes to fully unload the magazine tube AND CHAMBER.

When empty, the bolt will be locked fully back. Just look in the chamber to make sure that it is empty and look in the ejector port to see that there is not a shell lying on the lifter. Keep the safety on and your finger out of the trigger guard. You are now "good-to-go".

Care and Maintenance

Your Sabre is easy to maintain. It needs cleaning and light oil after each shooting session.

Disassemble it by removing the magazine cap, remove the forend, remove the barrel and clean everything in sight! Just follow the instructions given earlier in this manual.

Use commonly available cleaning equipment, clean everything thoroughly, lightly oil the mechanism as well as the outside of the Sabre and your Sabre will last a lifetime.

A word about Modifications . . . DON'T DO IT!

Your Sabre is a thoroughly engineered piece of machinery that has benefited by 21st century technology and space age materials combined with old-world artisans who constructed it.

Don't modify it except by adding or exchanging Mitchell accessories that are available for it, for example, scope and scope rings (no mount required).

Don't do any home gunsmithing and don't abuse it. Just keep it safe, clean and lightly oiled. You will admire it for years to come!!!

Service and Repair

Should your shotgun ever need service or repairs, you may send it directly to your authorized repair station. Please call us first.

Mitchell Mfg Corp 714-444-2220
3600 W Carriage Drive
Santa Ana, CA 92704

Include your return address, the problem you are experiencing, and a daytime telephone number.

Your Sabre is a 21st Century Shotgun!

In Just One Gun, You Have the Flexibility of:

- Small Game Hunting
- Big Game Hunting
- Skeet Shooting
- Sporting Clays
- Turkey Specific Chokes
- Home Protection ... all with any selection of quick change barrels!



Escalade and Sabre share the same scope mount system.

We invite you...

to call us for other exciting guns offered by Mitchell's Mausers.

Included are presentation grade guns of WW I and WWII.

New revolvers in .357 Mag and .44 Mag calibers and 1911 pistols in .45 ACP.

The new .50BMG Black Arrow.

The Mauser M-48 rifle of WWII fame.

New Magnum Mauser 98 for Dangerous Game.

Call us , we're here to help. 1-800-274-4124